



PRODUCTION SCHEDULING INTELLIGENCE

Your Shop Floor Runs on Chaos. This Fixes That.

ShivAI Job Shop Multi-Plant Scheduler — AI-powered scheduling that handles the real conditions on your shop floor: machine breakdowns, rush orders, shift changes, tool constraints, and operator availability. Not a static plan. A living schedule.

THE PROBLEM

What Happens Without a Scheduler

<p>₹12–18 Lakhs/yr Lost To idle machines while others are overloaded. Your foreman balances load in his head.</p>	<p>23% Jobs Delivered Late Rush orders blow up the entire week's plan. Customers escalate. Penalties pile up.</p>
<p>4–6 Hours/Week Wasted Manually re-planning on whiteboards or Excel when a machine breaks down mid-shift.</p>	<p>Zero Visibility No one knows which jobs will be late, which machines are bottlenecks, or what the real cost is.</p>

THE SOLUTION

8 AI Algorithms. 10+ Dynamic Constraints. 1 Click.

Upload your Excel job data. ShivAI runs 8 classic heuristics AND 8 AI optimization methods simultaneously — Genetic Algorithms, Tabu Search, Adaptive Large Neighbourhood Search with reinforcement learning, Q-Learning — and picks the best schedule. Then it handles what happens AFTER the plan.

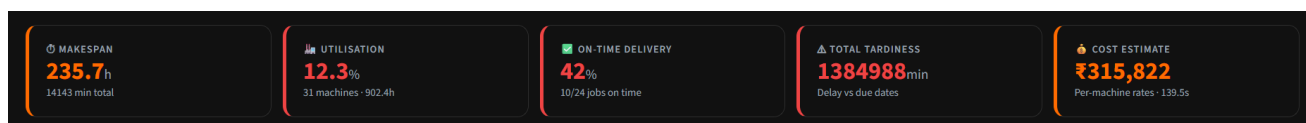
KEY CAPABILITIES

- ⚡ Dynamic Re-Scheduling** Machine breaks at 2pm? JSS scans all jobs — marks completed, identifies in-progress, re-schedules everything pending. Two-pass status detection restarts from any point in time.
- 🧠 8 AI Optimization Methods** Differential Evolution · PSO · NEH · Iterated Greedy · Genetic Algorithm (OX) · Tabu Search (N7) · ALNS with destroy operators · Q-Learning RL Agent. All compete. Best wins.
- 🔑 Real-World Constraints** Shift patterns (multi-shift, overnight, per-day). Tool/fixture constraints with quantity tracking. Inspector availability. Material arrival delays. Preventive maintenance windows.
- 🚨 Urgent Order Preemption** Rush order arrives? JSS pre-empts running jobs — finishes the current batch, yields the machine for the urgent job, then resumes the interrupted job with remaining quantity.
- 🏭 Machine Intelligence** Parallel machine groups with flexible assignment. Per-machine efficiency factors, priority ranking, setup time factors. Load balancing or priority-based allocation. Per-machine cost rates (₹/hr).
- 📊 Decision Dashboard** KPI cards (makespan, utilization, on-time %, tardiness, cost). Interactive Gantt with critical path. Utilization heatmap. AI vs. heuristic comparison. Excel report export.

HOW IT WORKS

5-Step Wizard — Upload to Results in Minutes

<p>1. Upload Drop your Master Job Excel file with Jobs, Machine Config, Shift Definition, and more.</p>	<p>2. Select Pick which jobs to schedule. Filter by priority, due date, or machine group.</p>	<p>3. Configure Set schedule start time. Optionally set restart checkpoint for dynamic rescheduling.</p>	<p>4. Conditions Define breakdowns, urgent arrivals, material delays, maintenance — real shop conditions.</p>	<p>5. Run All 16 methods run. Dashboard shows Gantt, heatmap, comparison, KPIs. Download Excel.</p>
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Excel Dashboard Report — Key Performance Indicators

16 Methods Compete. Best Schedule Wins.

<p>Classic Heuristics (Baseline)</p> <p>+</p> <p>AI & Meta-Heuristic (Optimisation)</p>	<ul style="list-style-type: none"> · Differential Evolution — evolutionary optimization · Particle Swarm — swarm intelligence · NEH — constructive heuristic warm-start · Iterated Greedy + NEH — destroy & rebuild with SA · Genetic Algorithm (OX) — order crossover + mutation · Tabu Search (N7) — neighbourhood search with memory · ALNS — 4 destroy operators with RL-style learning · Q-Learning — reinforcement learning agent
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METHOD	MAKESPAN	HOURS	RELATIVE PERFORMANCE
🏆 Adaptive Large Neighbourhood ★	14,143 min	235.7h	████████████████████
🏆 Iterated Greedy + NEH ★	14,143 min	235.7h	████████████████████
🕒 Tabu Search — N7 ★	15,386 min	256.4h	██████████████████
🕒 NEH Constructive Heuristic	15,451 min	257.5h	██████████████████
🕒 Differential Evolution (DE)	17,219 min	287.0h	██████████████████
🕒 Q-Learning (RL Agent) ★	17,343 min	289.1h	██████████████████
🕒 Genetic Algorithm — OX ★	18,222 min	303.7h	██████████████████
🕒 Particle Swarm Optimisation (PSO)	18,867 min	314.4h	██████████████████

Dashboard Report — Comparison of AI optimisation methods

WHO IT'S FOR

Job Shops

CNC machining, tool & die, precision engineering, print & packaging

Assembly Operations

Electronics, electrical panels, machinery, consumer durables

Batch Manufacturing

Auto components, metal fabrication, pharma intermediates, plastics

Multi-Plant model

Schedule across plants, move jobs between facilities

PRICING

Choose Your Scale - 30-day Pilot included (₹4,999)

<p>Basic</p> <p>₹3,999/mo</p> <p>30 jobs · 8 machines AI optimization Shifts + Tools</p>	<p>★ Business</p> <p>₹7,999/mo</p> <p>120 jobs · 25 machines Full dynamic conditions Dashboard + Reports</p>	<p>Enterprise</p> <p>₹9,999/mo</p> <p>Unlimited jobs · Unlimited machines Everything + breakdowns Multi-schedule comparison</p>
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All plans include: 30-day Pilot · Excel import/export · Hardware-locked license · Desktop model · 17% discount on annual payment

POWER YOUR SCHEDULES WITH SIMPLICITY

Schedule with real-time constraints

Start your 30-day Pilot (₹4,999) | contact@shivaiscsolutions.com | www.shivaiscsolutions.com